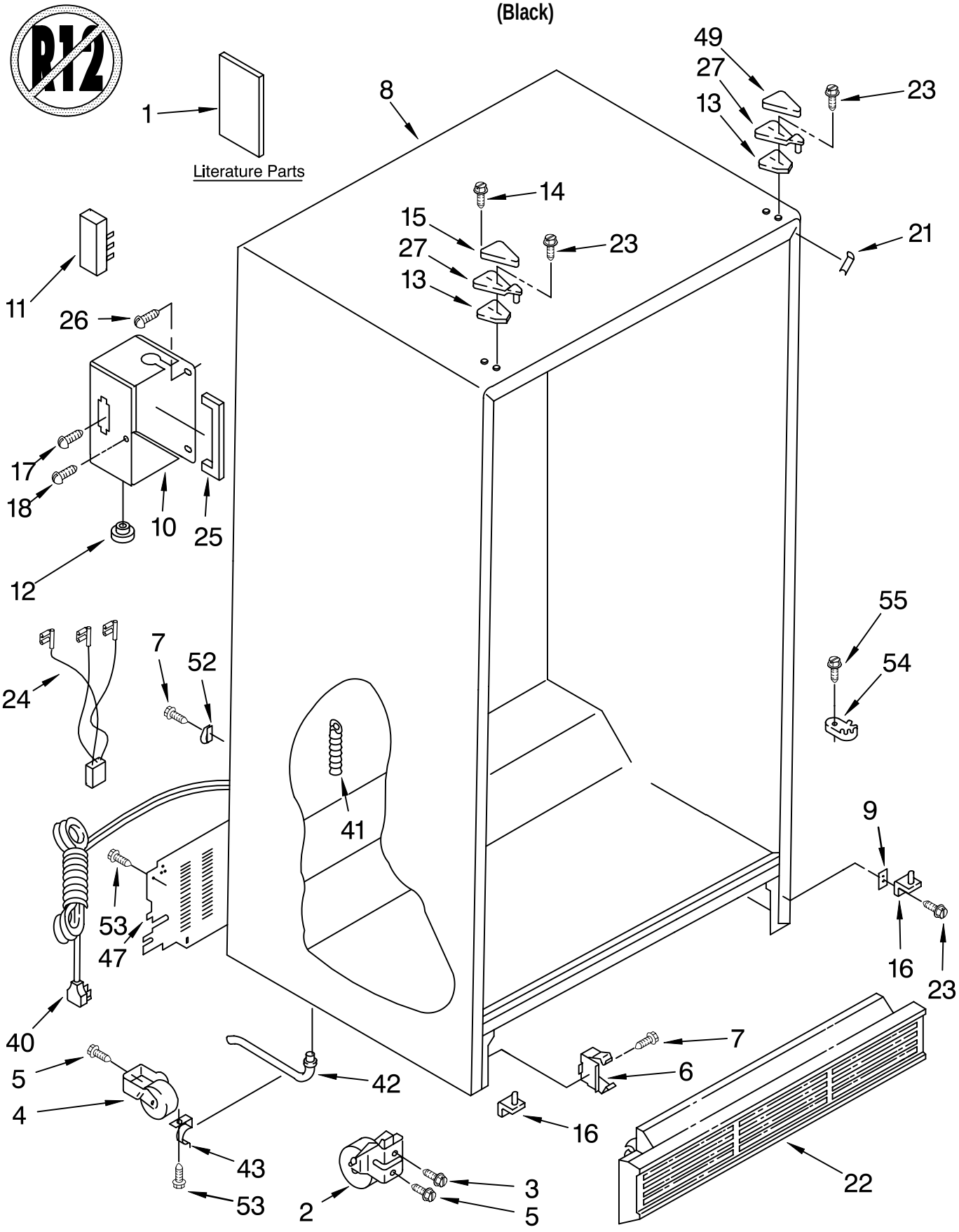
CABINET PARTS

REFRIGERATOR

For Model: 3XART731GB01

(Black)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

CABINET PARTS

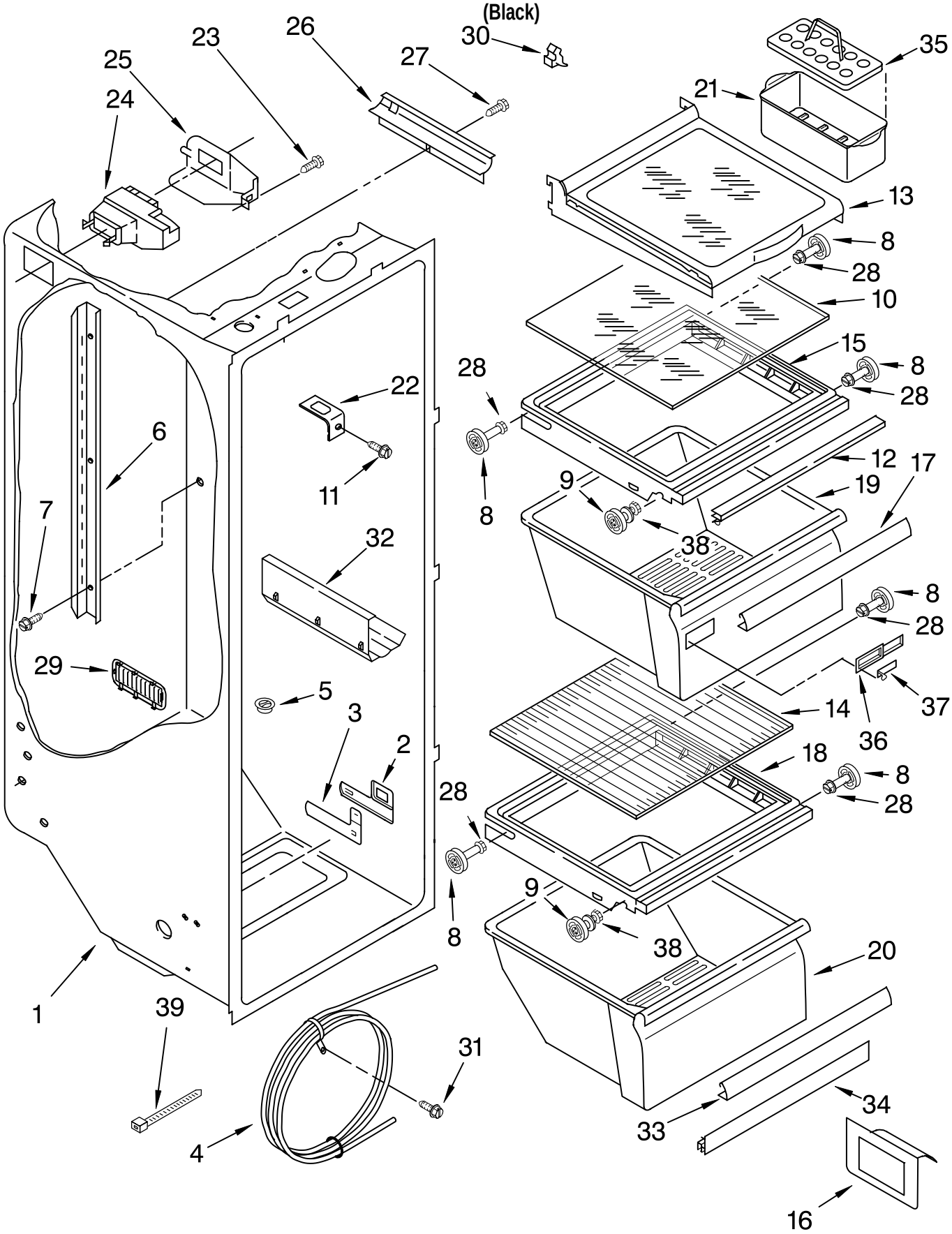
For Model: 3XART731GB01 (Black)

Illus. No.	Part No.	DESCRIPTION
1		LITERATURE PARTS
	LIT2205785	Use & Care Guide
	LIT2204230	Energy Label
	LIT628371	Modular Icemaker Service Sheet
	LIT2198355	Wiring Diagram
2	2174748	Front Roller (2)
3	3400517	Screw
4	2196236	Roller (Rear) (2)
5	489427	Screw
6	2155013	Clip, Grille
7	489478	Screw
8		Cabinet (Not A Servicable Part)
9	2156056	Shim
10	2188194	Encloser, Terminal Block
11	1129346	Terminal Block
12	1129449	Bushing
13	2196048	Shim, Hinge Top
14	489284	Screw
15	2151694	Hinge Cover
16	2171851	Hinge Bottom (2)
17	489211	Screw
18	489399	Screw
21	2196097	Filler, Wrapper
22	2198469B	Grille
23	489367	Screw
24	2209657	Wiring Assembly
25	2167227	Gasket
26	489463	Screw
27	2196046	Hinge, Top (2)
40	1129332	Service Cord
41	940139	Drain Fitting
42	1108438	Extension Tube
43	1108439	Clip, Drain Tube
47	2204420	Cover, Unit
49	2155938	Hinge Cover
52	489348	Clamp
53	489084	Screw
54	2155311	Door Closer, Lower Cam (2)
55	489483	Screw

REFRIGERATOR LINER PARTS

For Model: 3XART731GB01

(Black)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR LINER PARTS

For Model: 3XART731GB01

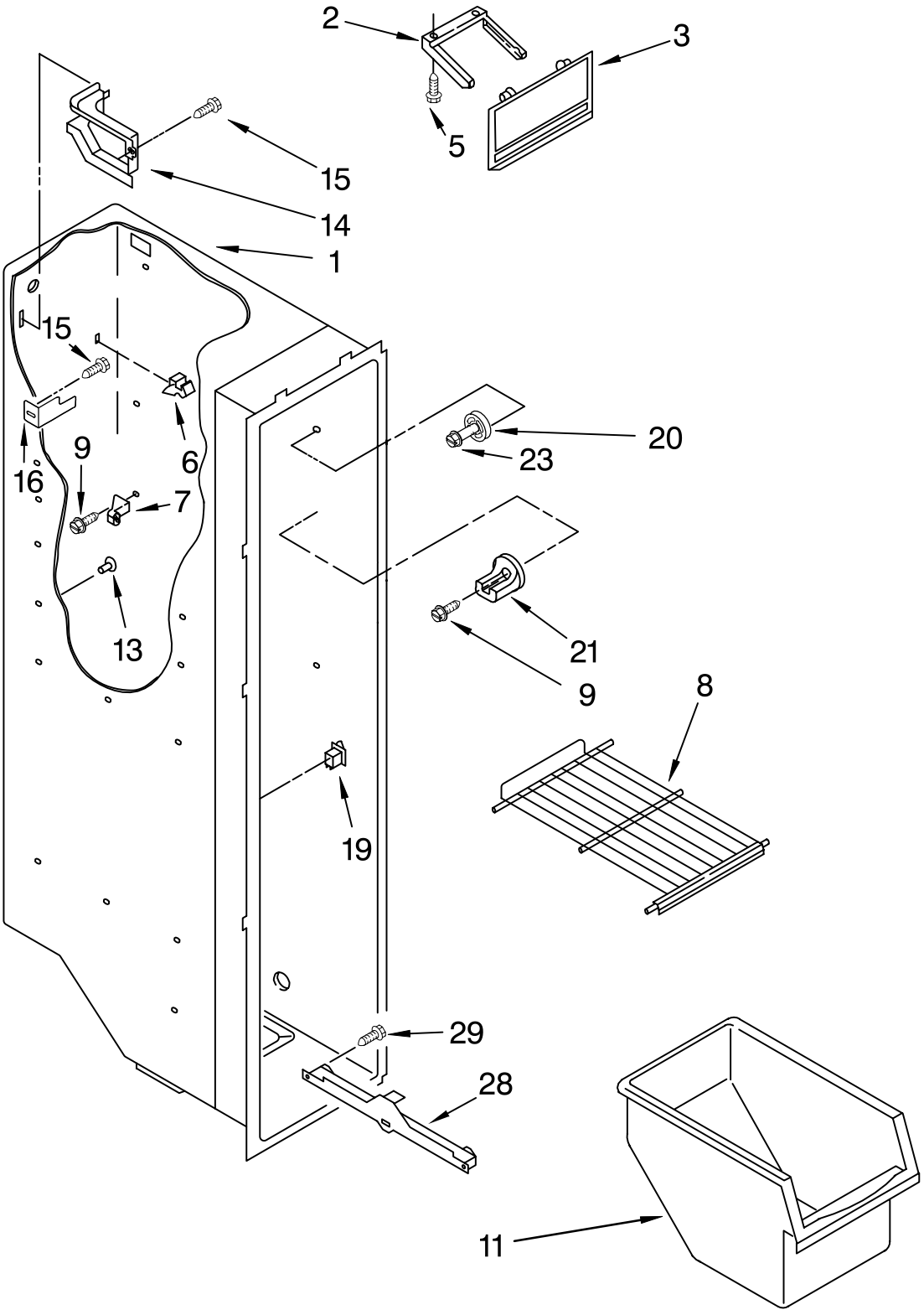
(Black)

Illus. No.	Part No.	DESCRIPTION
1		Liner (Not A Serviceable Part)
2	2194744	Escutcheon, Meat Pan Control
3	2182757	Slide, Meat Pan Control
4	2209687	Reservoir
5	2171846	Release Valve
6	2181796	Shelf Ladder (2)
7	487539	Screw (6)
8	2196483	Stud Assembly
9	2196485	Stud Assembly
10	2174150	Glass, Cover
11	489290	Screw (2)
12	2174442	Gasket, Cover (Front)
13	2194982	Shelf, Glass (3)
14	2179259	Glass, Cover
15	2194578	Crisper Cover
16	2179350	Deflector
17	2194913	Trim, Crisper Pan
18	2189601	Meat Pan Cover
19	2196160	Crisper Pan
20	2196162	Meat Pan
21	2169933	Egg Bin
22	1123919	Bracket Retainer
23	489478	Screw
24	2175155	Air Diffuser Assembly
25	2161470	Air Diffuser Cover
26	2150330	Cover, Conduit
27	486298	Screw
28	8281158	Screw
29	2182147	Louver
30	842534	Clip, Air Duct
31	488280	Screw
32	2179404	Rack, Wine & Egg
33	2194906	Trim, Meat Pan
34	2179561	Extension
35	2164373	Egg Carrier
36	2179343	Housing, Humidity Control
37	2179342	Slide, Humidity Control
38	3400894	Screw
39	2205813	Strap

FREEZER LINER PARTS

For Model: 3XART731GB01

(Black)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER LINER PARTS

For Model: 3XART731GB01

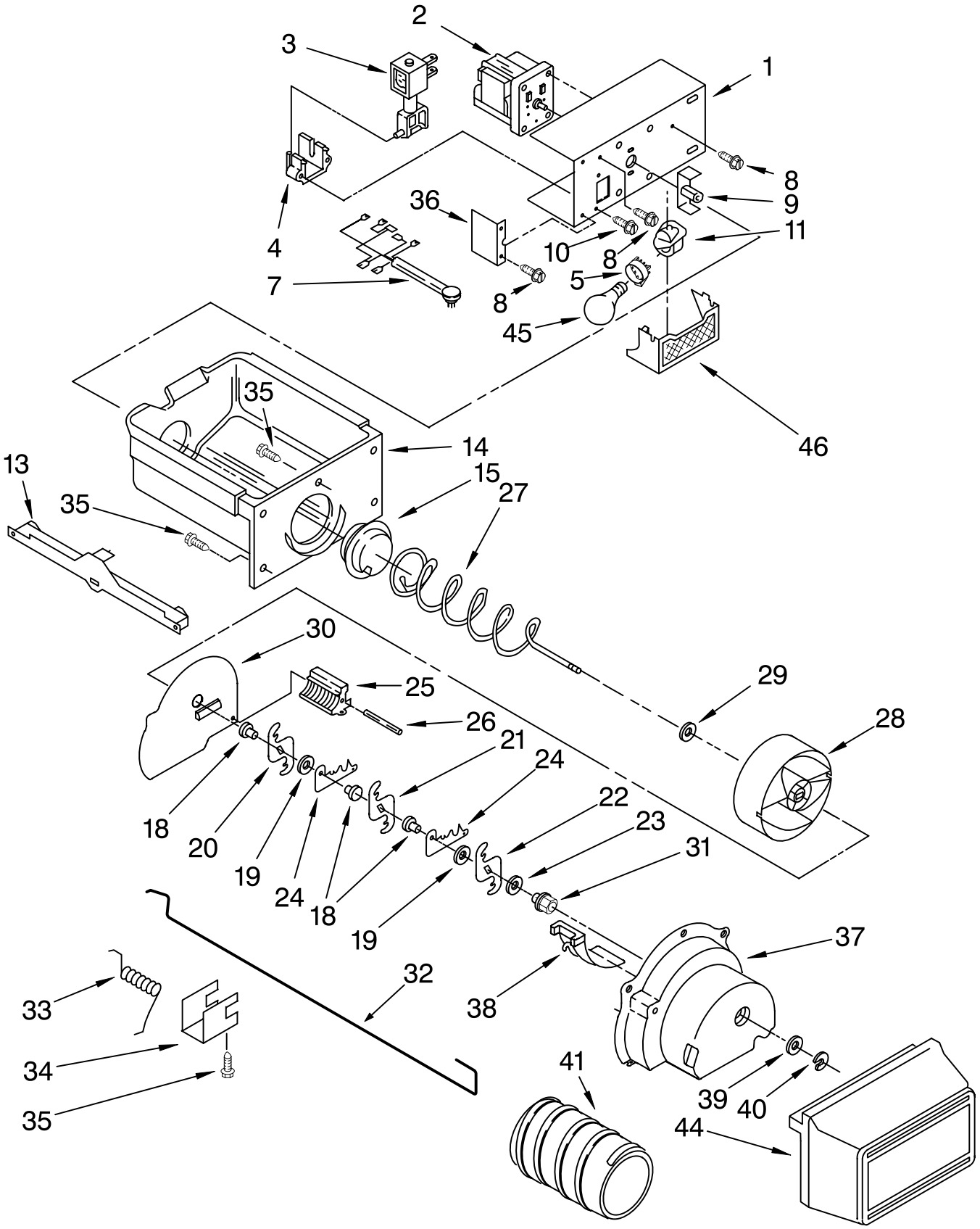
(Black)

Illus. No.	Part No.	DESCRIPTION
1		Liner (Not A Seviceable Part)
2	1115380	Slide, Ice Door
3	2171712	Door, Ice Compartment
5	489478	Screw
6	842534	Clip, Air Duct (2)
7	2196206	Support, Stud (4)
8	2174269	Shelf (1)
	2174270	Shelf (2)
9	3400893	Screw
11	2171707	Freezer Bin
13	2176134	Grommet (4)
14	2155572	Wiring Cover
15	489355	Screw
16	2209674	Bracket, Fill Tube
19	1115373	Switch, Rocker Arm
20	2196483	Stud Assembly
21	2196207	Stud, Rear
23	8281158	Screw
28		Slide, Ice Container
	1115383	Left Side
	1119293	Right Side
29	489100	Screw

MOTOR AND ICE CONTAINER PARTS

For Model: 3XART731GB01

(Black)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

MOTOR AND ICE CONTAINER PARTS

For Model: 3XART731GB01

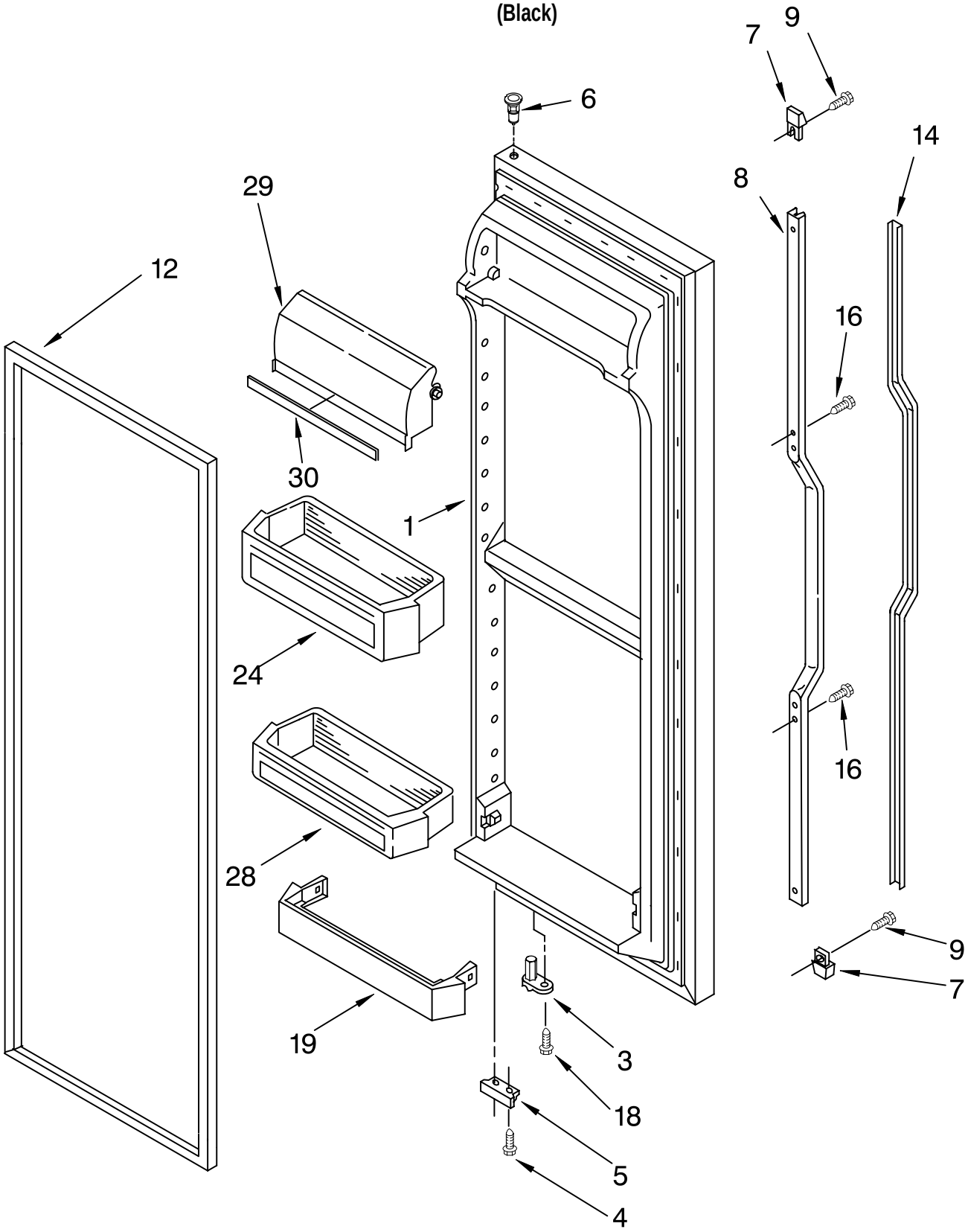
(Black)

Illus. No.	Part No.	DESCRIPTION
1	2183728	Bracket, Motor
2	2188386	Motor, Dispenser
3	2165210	Soleniod Assembly
4	2149100	Guide, Solenoid
5	2169193	Shroud, Light
7	2206501	Wiring Assembly, Ice Dispenser
8	489399	Screw
9	2205716	Coupling, Motor
10	489478	Screw
11	2162085	Socket, Light
13		Slide, Container
	1119293	Right Side
	1119237	Left Side
14	2196090	Ice Container
15	983668	Coupling, Conveyor
18	1119005	Spacer, Step (3)
19	1119007	Spacer, Flat (2)
20	1119006	Blade, Rotary
21	1119012	Blade, Rotary
22	1119013	Blade, Rotary
23	489235	Washer, Plain
24	1119009	Blade, Fixed (2)
25	2157405	Block, Blade
26	489229	Roll Pin
27	2181957	Conveyor
28	2196194	Drum
29	3400912	Washer
30	2171682	Floating Baffle
31	1119018	Nut, Bearing
32	2169938	Control Arm
33	1119020	Spring, Return
34	1119021	Retainer Clip, Rod
35	488886	Screw
36	1129563	Shield, Wiring
37	2180348	Housing, Crusher
38	1119017	Deflector, Ice
39	489234	Washer, Plain
40	489236	Retainer Ring
41	2152021	Sleeve
44	2171709	Front Cover, Ice Container
45	851682	Light Bulb
46	2171706	Light Lens, Dispenser

REFRIGERATOR DOOR PARTS

For Model: 3XART731GB01

(Black)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR DOOR PARTS

For Model: 3XART731GB01

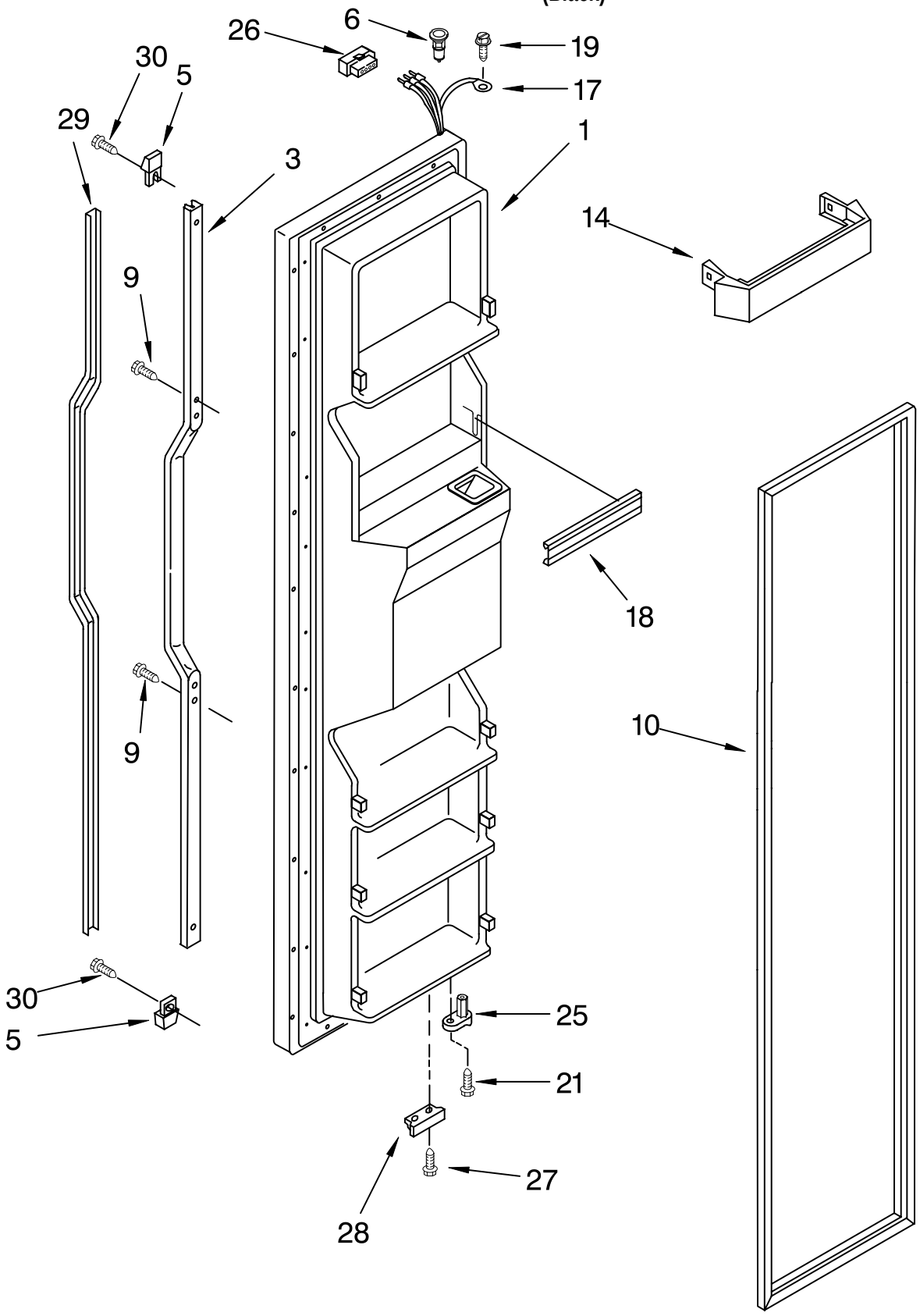
(Black)

Illus. No.	Part No.	DESCRIPTION
1	2194275B	Refrigerator Door (Includes #12)
3	2182178	Door Closer, Upper Cam
4	489420	Screw
5	2195952	Bracket, Door Stop
6	2182180	Thimble−Top
7	2194778B	Endcap, Handle
8	2194776B	Retainer, Insert
9	3400852	Screw
12	2159081	Door Gasket, Magnetic
14	2173832	Insert, Handle
16	489463	Screw
18	3400012	Screw
19	2156022	Shelf Bin
24	2177882	Door Bin, Deep (2)
28	2177883	Door Bin (2)
29	2177105	Compartment Door
30	2177105	Trim, Door Compartment

FREEZER DOOR PARTS

For Model: 3XART731GB01

(Black)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER DOOR PARTS

For Model: 3XART731GB01

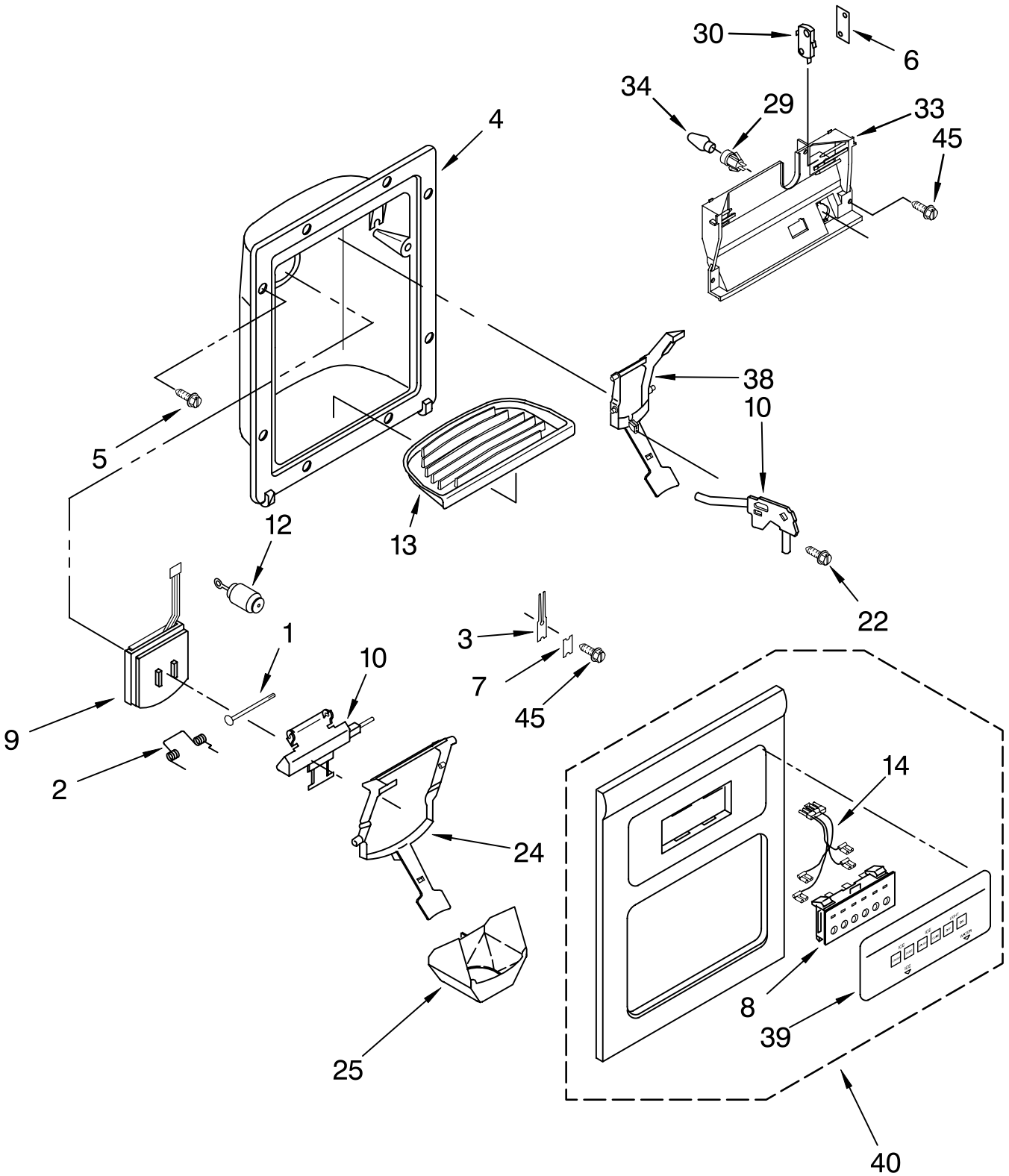
(Black)

Illus. No.	Part No.	DESCRIPTION
1	2197743B	Freezer Door (Includes #10)
3	2194776B	Retainer, Insert
5	2194778B	End Cap (2)
6	2182181	Thimble−Top
9	489463	Screw
10	2159080	Door, Gasket Magnetic
14	2204070	Trim, Door Shelf (4)
17	2198271	Harness, Door
18	2209680	Trim, Door Shelf
19	489000	Screw
21	3400012	Screw
25	2182179	Door Closer, Upper Cam
26	2169477	Housing Connector
27	489420	Screw
28	2195952	Bracket, Door Stop
29	2173832	Insert, Handle
30	3400852	Screw

DISPENSER FRONT PARTS

For Model: 3XART731GB01

(Black)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

DISPENSER FRONT PARTS

For Model: 3XART731GB01

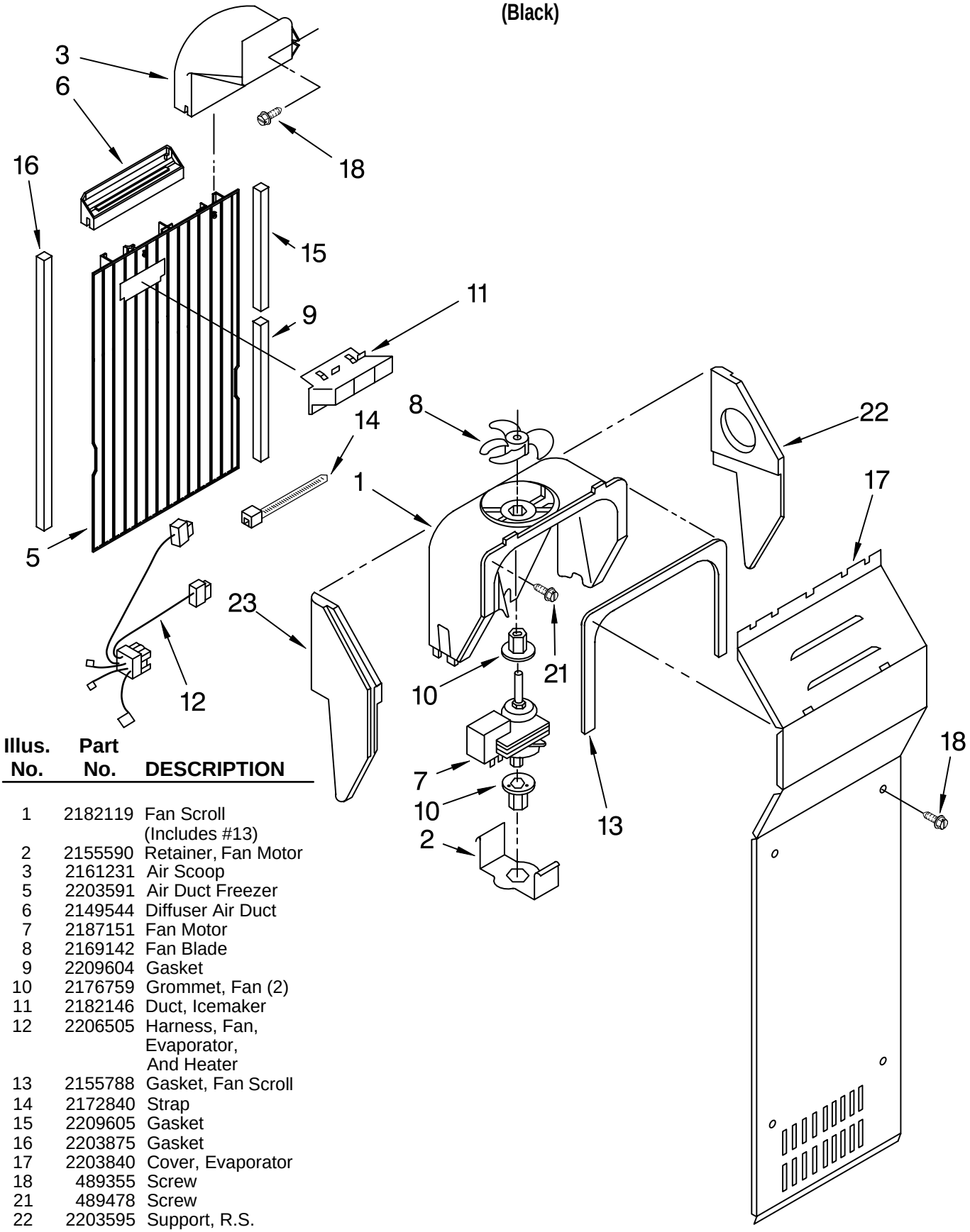
(Black)

Illus. No.	Part No.	DESCRIPTION
1	2196195	Pin
2	2180209	Spring, Torsion
3	2194719	Retainer, Levers
4	2180222	Housing, Dispenser
5	489101	Screw
6	625834	Spacer, Switch (2)
7	2195051	Strain Relief
8	2180236	Switch Assembly (Also Order Item # 39)
9	2180351	Door, Ice
10	2206423	Door Mechanism Assembly
12	2205686	Mechanism Delay
13	2180325	Grille, Overflow
14	2196199	Wire Assembly
22	2209718	Water Fitting Assembly (Includes Water Tube)
24	2180258	Lever Assembly, Ice Dispenser
25	2180224	Guide, Ice
29	2180200	Lamp Holder
30	2162361	Switch (4)
33	2183771	Bracket, Control
34	989331	Bulb, Light
38	2180267	Lever Assembly, Water Dispenser
39	2187029B	Overlay, Front Cover
40	2197745B	Front Cover Assembly (Includes Items 8, 14 & 39)
45	489000	Screw

AIR FLOW PARTS

For Model: 3XART731GB01

(Black)



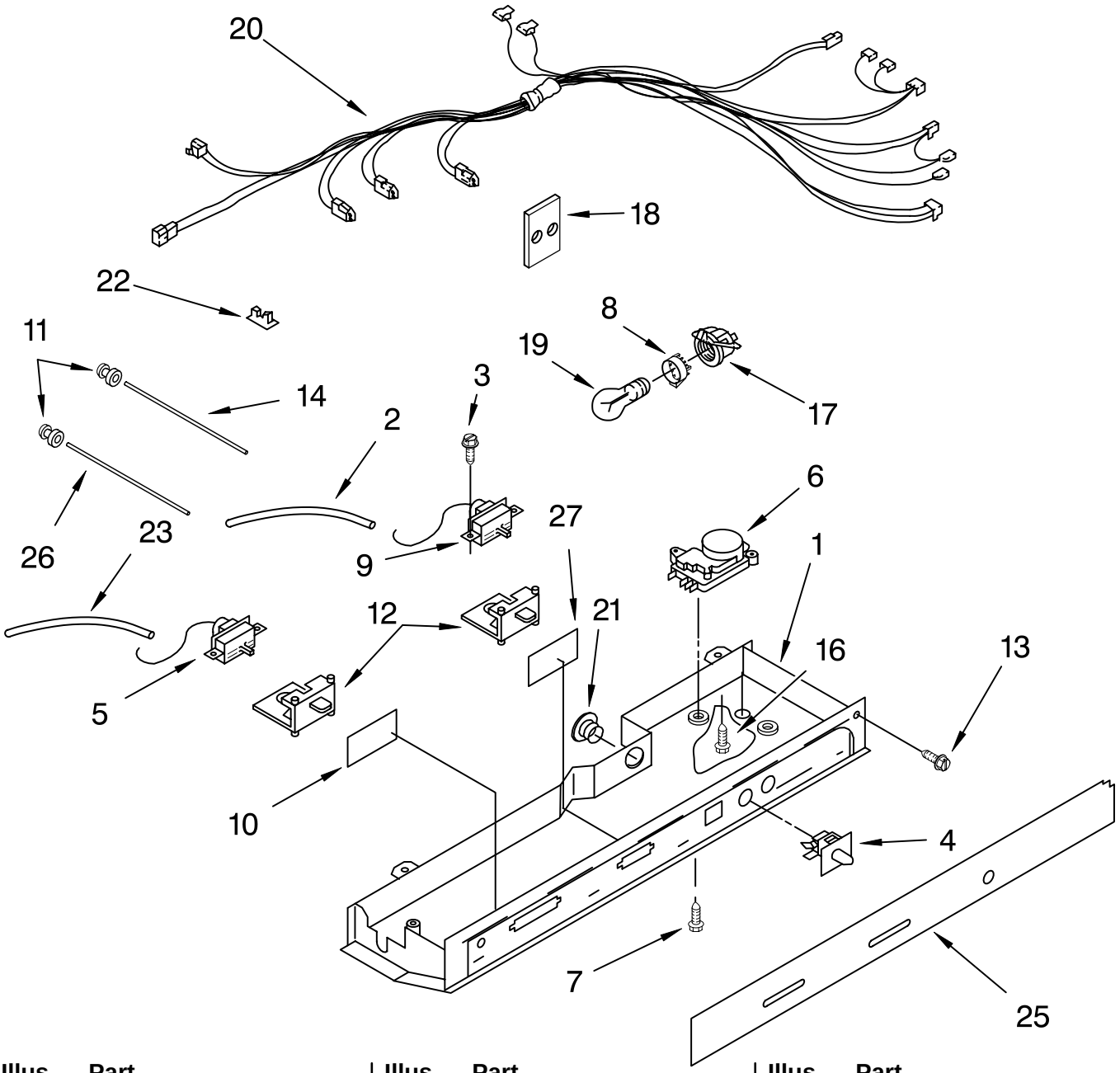
Illus. No.	Part No.	DESCRIPTION
1	2182119	Fan Scroll (Includes #13)
2	2155590	Retainer, Fan Motor
3	2161231	Air Scoop
5	2203591	Air Duct Freezer
6	2149544	Diffuser Air Duct
7	2187151	Fan Motor
8	2169142	Fan Blade
9	2209604	Gasket
10	2176759	Grommet, Fan (2)
11	2182146	Duct, Icemaker
12	2206505	Harness, Fan, Evaporator, And Heater
13	2155788	Gasket, Fan Scroll
14	2172840	Strap
15	2209605	Gasket
16	2203875	Gasket
17	2203840	Cover, Evaporator
18	489355	Screw
21	489478	Screw
22	2203595	Support, R.S.
23	2203596	Support, L.S.

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

CONTROL PARTS

For Model: 3XART731GB01

(Black)



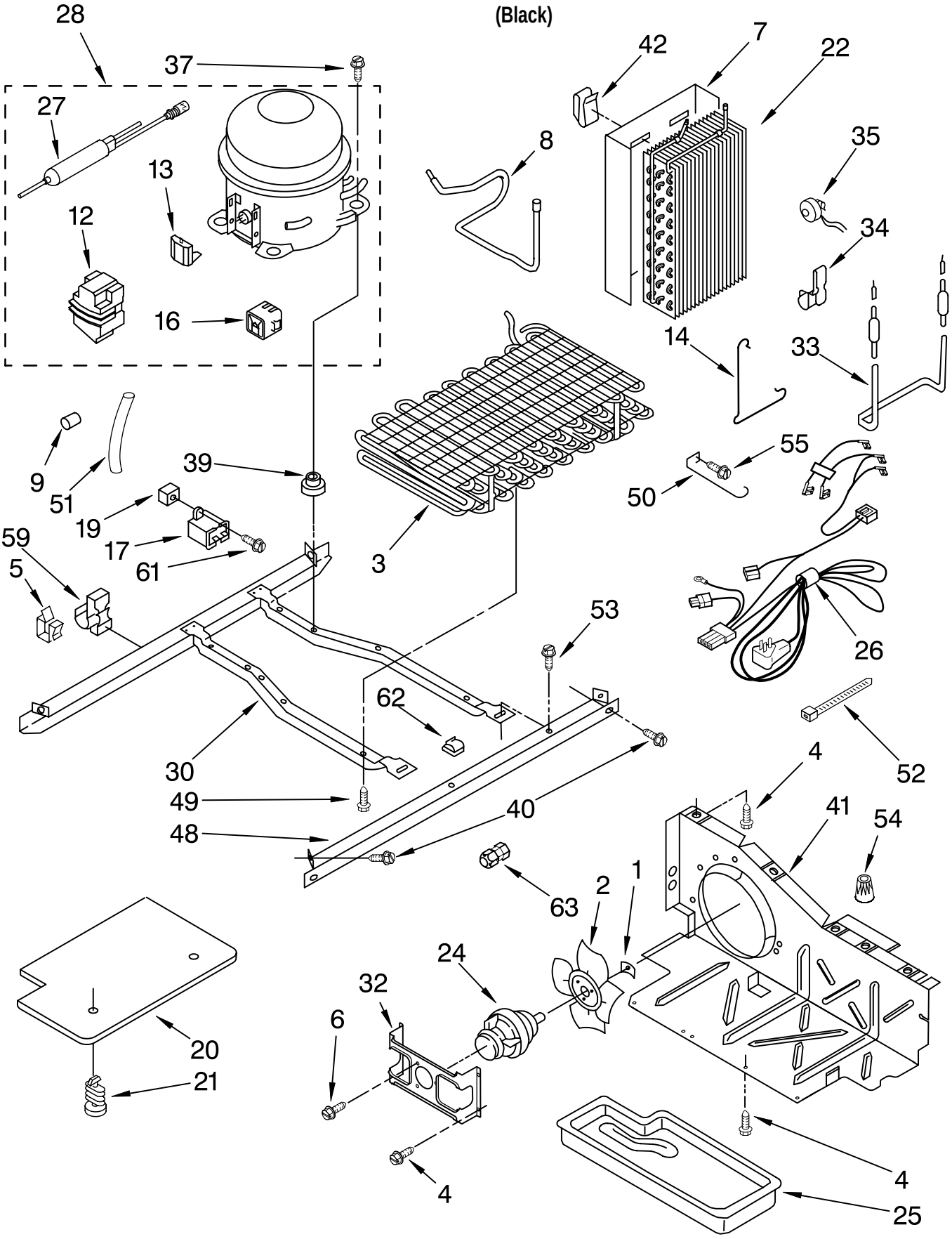
Illus. No.	Part No.	DESCRIPTION
1	2200135	Control Box
2	2182151	Tube Barrier, Thermostat (RC)
3	489214	Screw (3)
4	2149705	Light Switch
5	2187158	Thermostat (FC)
6	2187157	Defrost Timer
7	489398	Screw (2)
8	2175210	Shroud, Light
9	2183739	Thermostat (R.C.)
10	2172940	Window
11	2172906	Grommet, Light Bar
12	2161466	Slide, Thermostat
13	489084	Screw (2)
14	2179920	Light Bar (RC)
16	489290	Screw (2)
17	2162085	Light Socket
18	2172931	Heat Shield
19	851682	Light Bulb
20	2206510	Control Box Harness
21	940014	Hole Plug
22	1115375	Clip, Wiring
23	2196003	Tube Barrier, Thermostat (FC)
25	2175179	Escutcheon, Control Box
26	2179921	Light Bar (FC)
27	2172941	Window

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

UNIT PARTS

For Model: 3XART731GB01

(Black)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

UNIT PARTS

For Model: 3XART731GB01

(Black)

Illus. No.	Part No.	DESCRIPTION
1	486692	Speed Nut
2	2190685	Fan, Blade
3	2204242B	Condenser Assembly
4	489464	Screw
5	940073	Clip
6	489099	Screw
7	2149293	Heat Shield And Drain Pan
8	2204238	Tube Suction
9	2158826	Dampner
12	2162358	Cover
13		Overload
	4388101	(Service, Includes Relay)
14	2161324	Clip, Defrost Heater
16	2204309	Start Device, Combination (Start Relay and Overload) For Production Compressor Only
17		Capacitor
	2201147	(Production)
	4387874	(Service)
19	509812	Screw Grommet
20	2200451	Unit Cover, Bottom
21	489396	Clip
22	2164518	Evaporator
24	2198747	Motor, Fan
25	1105523	Tray, Evaporator
26	2211335	Unit Harness
27	2199167	Drier
28	2187162	Compressor (Includes Items 12, 13, 17, 27 & 38) (Also Order 876765 Tube Kit)
30	2160498	Unit Mounting Frame
32	2181929	Bracket, Fan Motor
33	2188176	Heater, Defrost
34	2161330	Clip
35	2196155	Bi−Metal, Defrost
37	489387	Screw
39	2183042	Grommet (4)
40	489340	Screw
41	2196201	Air Baffle
42	2155547	Clip, Heat
48	2149717	Unit Mounting Rail
49	488624	Screw
50	1105612	Guard, Fan
51	2161302	Sleeve
52	2172840	Wire Tie
53	489427	Screw
54	850145	Wire Connector
55	489478	Screw
59	2208280	Clip, Wire & Tube
61	488687	Screw
62	934011	Clip, Tube (3)
63	2196152	Union

Illus. No.	Part No.	DESCRIPTION

Following Parts Not Illustrated and Optional Parts Not Included

978025	Valve, Access (1/4")
978026	Valve, Access (5/16")
978027	Valve, Access (3/8")
978028	Valve, Access (1/2")
978029	Valve, Access (5/8")
978030	Valve, Access (3/4")
876764	Valve, Access (3/16")

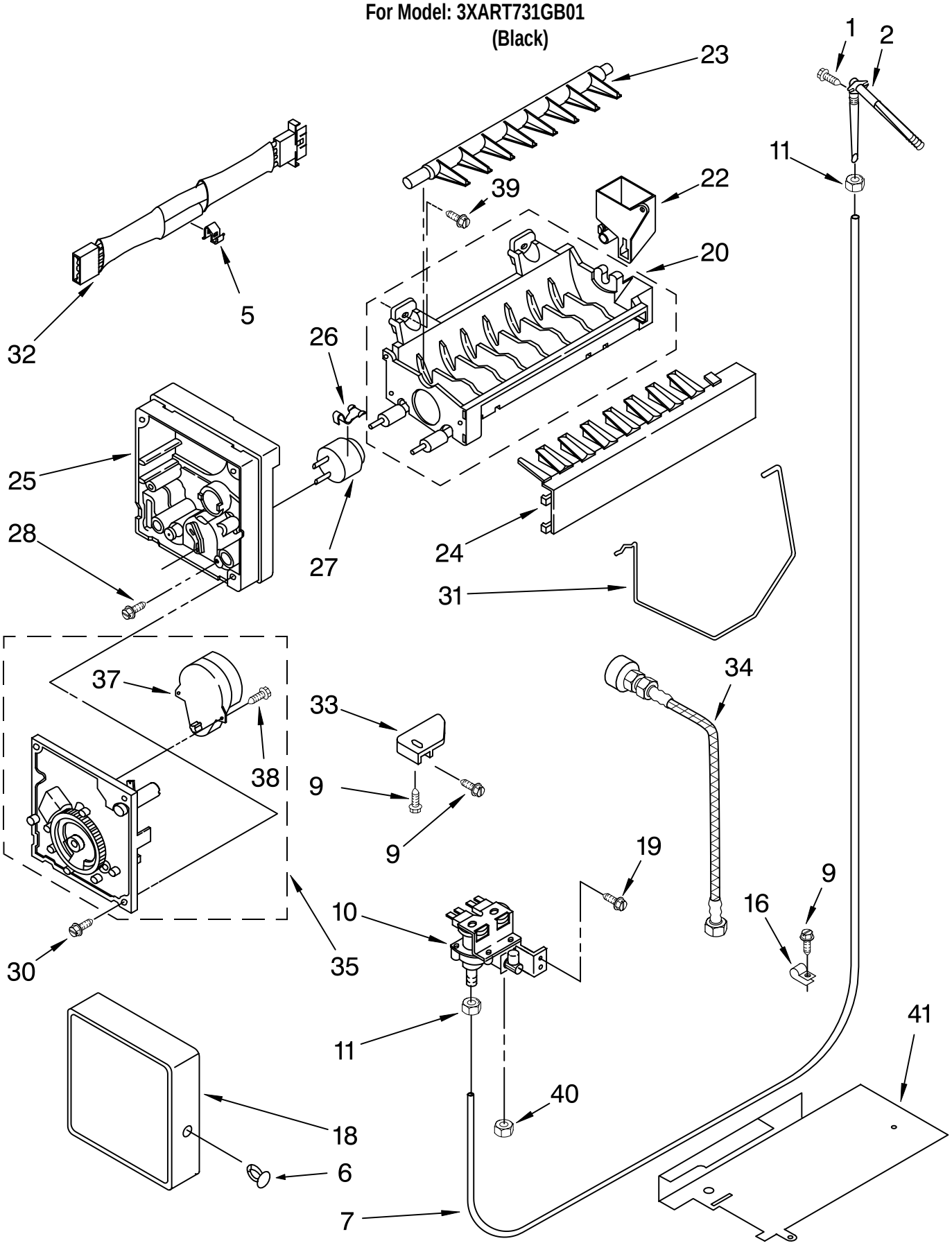
REFRIGERANT CHARGE

5.5 oz.
(R−134A)

ICEMAKER PARTS

For Model: 3XART731GB01

(Black)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

ICEMAKER PARTS

For Model: 3XART731GB01 (Black)

Illus. No.	Part No.	DESCRIPTION
1	489084	Screw
2	2196157	Fitting, Water Tube
5	628379	Clip, Fuse
6	489115	Clip
7	2181943	Tube, Water
9	489478	Screw
10	2187233	Valve, Solenoid
11	627018	Nut, Compression
16	489385	Clamp, Tube
18	2174183	Cover
19	488649	Screw
20	628282	Mold & Heater Assembly (Also Order 542638 Silicone Grease)
22	628356	Cup−Water Fill
23	2194711	Ejector
24	2182124	Ice Striper
25	2195914	Support
26	627796	Retainer, Thermostat
27	627985	Thermostat (Also Order 542369 Cement Alumilastic)
28	489322	Screw
30	489276	Screw
31	2171593	Shut Off Arm
32	628256	Harness, Wiring
33	628320	Bracket
34	2214301	European Water Connection Tube
35	2187134	Module Assembly (Includes Items 37 & 38)
37	2187135	Motor
38	489136	Screw
39	488208	Screw
40	1129179	Nut, Compression
41	2182414	Heat Shield

PARTS NOT ILLUSTRATED

For Model: 3XART731GB01

(Black)

Illus. No.	Part No.	DESCRIPTION

Parts Not Illustrated and Optional Parts (Not Included)

Customer Touch−Up Material

	*350942	Primer, White (13 Oz. Spray Can)
	*350939	Enamel, Black (13 Oz. Spray Can)
	*350930	Enamel, White (13 Oz. Spray Can)
	*350956	Enamel, Almond (13 Oz. Spray Can)
	72017	Brush Touch−Up Kit (White)
	72107	Brush Touch−Up Kit (Almond)
	72032	Brush Touch−up kit (Black)

* **CAUTION:** The spray paint is not to be used where the paint may make contact with the door gaskets.

Miscellaneous

	212643	Sealer, Gum (4 Feet)
	479502	Tape, Vinyl (3/4 x 108")
	876370	Kit, Insulation (2 Pcs. x 3" x 24" X 48")
	876305	Kit, Insulation (14 Pcs. x 3" x 24" x 48")
	978941	Insulation, Fiberglass (63−1/2" x 35−1/2" X 2−5/8)
	876029	Kit, Foam Slab (30" x 32−1/2" x 1−1/2")
	505587	Sealer, Mastic (1 Qt.)
	503695	Cork, Sealer (1/4 Pound)
	511873	Touch−Up, White Porcelain (2 Oz.)
	542638	Grease, Silicone (1/2 Oz.)
	542639	Cement, Alumilastic (1−1/4 Oz.)
	606755	Bag, Insulation (36−5/8" x 46")
	799833	Kit, Evaporator Repair (Aluminum Epoxy)
	833938	Kit, Terminal Connector
	2182098	Ice Container Assembly
	2169939	Ice Crusher Mechanism Assembly

Refinishing Material

	799340	Enamel, Black (1 Qt. Uncut)
	799344	Enamel, White (1 Qt. Uncut)
	978883	Enamel, Almond (1 Qt. Uncut)

TORX SCREW WRENCH

	1117510	Torx Key

Complete Ice Crusher Assembly: 2182098

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST